

## I. Basic code description

PF: Perforate

GR: Grooved

GP: Grooved & Perforated

GS: Grid Scored

PL: Plate

## II. Finishing Options

### a) PF

PF20: hole distance 20x20mm holes diameter: 2mm

PF25: hole distance 25x25mm holes diameter:2mm

PF30: hole distance 30x30mm holesdiameter:2mm

### b) GR

GR1: one-sided cross grooved

GR2: both-sided cross grooved

GR3: one-sided chordwise grooved

GR4: one-sided axial grooved

GR5: both-sided chordwise/axial grooved

Bloc pattern	20mm×20mm or 20mm
groove depth	2mm
groove width	2mm

GR6: one-sided cross grooved

GR7: both-sided cross grooved

GR8: one-sided chordwise grooved

GR9: one-sided axial grooved

GR10: both-sided chordwise/axial grooved

Bloc pattern	30mm×30mm or 30mm
groove depth	2mm
groove width	1.2mm

### c) GP

- GP1: both-sided cross grooved, holes on intersections.  
 GP2: one-sided cross grooved, holes on intersections.  
 GP3: one-sided chordwise grooved, holes in grooves  
 GP4: one-sided axial grooved, holes in grooves  
 GP5: both-sided chordwise/axial grooved, holes in grooves  
 GP6: both-sided cross grooved, holes on blocs' centers.  
 GP7: one-sided cross grooved, holes on blocs' centers

Bloc pattern	20mm×20mm or 20mm
groove depth	2mm
groove width	2mm
hole diameter	2mm
hole distance	20mm×20mm

- GP9: both-sided cross grooved and perforated

Bloc pattern	30mm×30mm
groove depth	2mm
groove width	1.2mm
hole diameter	2mm
hole distance	20mm×20mm

### d) Double-parabolic

- DCWC30: both sides cross-cut  
 SCWC30: one side chordwise cut, the other side axial cut

Bloc pattern	30mm×30mm
Kerf depth	1/3 of thickness
Kerf width	≤1.2mm

### e) GS

ODC30: one way cut

GS30: cross cut

Bloc pattern	30mm×30mm
Kerf depth	2mm away from cloth
Kerf width	≤1.2mm